

591



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RBT400214-11
Job Sheet 178698



Part No: RBT400214-11

Job Qty: 8 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Machining-4		B.A 18-10-17
120	Mori Seiki	8 pcs	7/24/18	7/24/18	0.00	1.00	MORI NV5000-2		B.A 18-10-17
130	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC2 Machining-5		B.A 18-10-17
140	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC8 Machining-5		B.A 18-10-17
150	Packaging	8 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3-2	WAB-06	B.A 18-10-17
160	QC21-SA	8 Ea	7/24/18	7/24/18	0.00	0.00	QC21		B.A 18-10-17

Part Op 120 - ***Cut blanks to 5.50**** 1-Machine as per folio FC 318 FOLIO REV: DWG REV: 21 OCT 18 2018
 Descriptions: 2-Deburr
 150 - IDENTIFY AND STOCK

(1 blank make 6 pieces)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X02.000	6061T6 Bar 0.625 X 2.000	3.6640 ft (458 ea)	90-Start up Operation	5089594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.625X02.000	4	12	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 5:55 PM dart.logan.david



Container No: S119341



Part: RBT400214-11

Job No: 178698

Serial No/Batch: S119341

Revision: 7

Inspector:

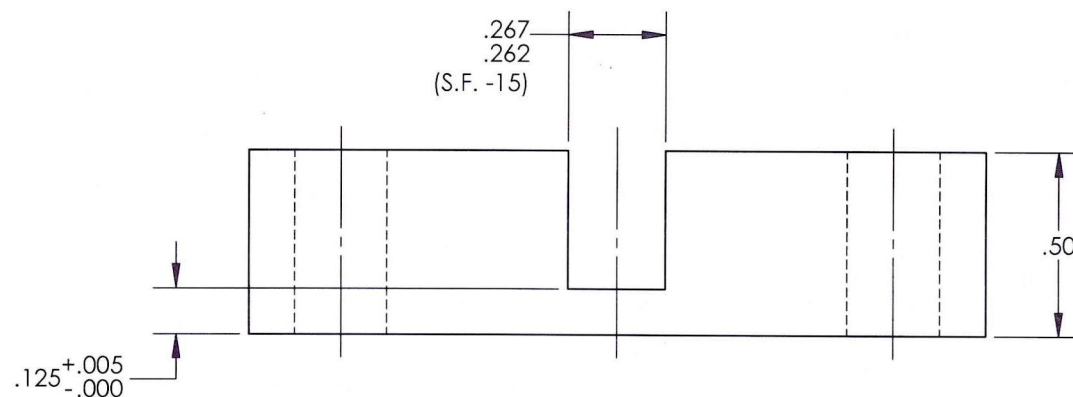
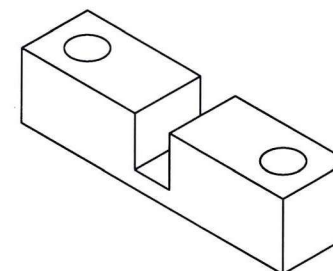
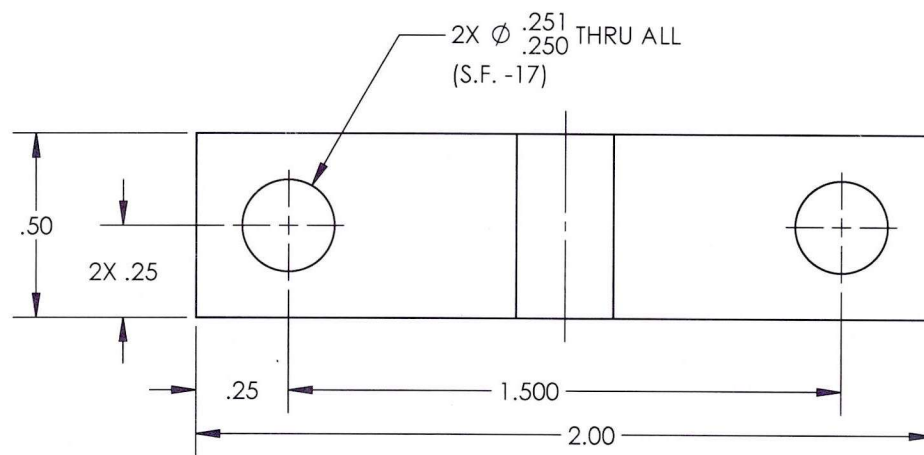
Exp Date:

Instructions:

Date: 10/18/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-11 GROVE DEPTH WAS .188.	1/28/2008	WP	DW
5		-11 CH'D DIM WAS .250 IS .250 +.005/- .000.	2/26/2013	BIM	SE
7	16-0240	-11 CH'D DIMS WAS .500 IS .50, WAS .500 IS .50, WAS 2.000 IS 2.00, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS 2X Ø.250 IS 2X Ø.250-.251 (S.F. -17). ADDED DIMS .25, 2X .25.	12/1/2016	DPD	JAG



(11)

ADAPTER

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-11	REV 7
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 2:1	USED ON MODEL
DATE 4/9/2001	BELL 407
SHEET 7 OF 11	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					